Skin Harmony Balm

	Skin Care
 Features Quickly treat dry skin anywhere on your body. All-in-one balm that leaves the skin radiant and moisturized. 100% Natural and vegan formula 	Anhydrous
	Natural/ Clean
	Vegan

Formula

Bayberry Wax

Natural wax extracted from the Bayberry fruit. Low melt point solid, behaves like a butter in most formulations. Emollient, thickener, matte finish. Usage Level 0.5-15%.

Sunflower Wax

Natural wax extracted from sunflower seeds. Very high melting point and excellent structuring capabilities, increases stick structure and stability. Structurant. Usage level 1-15%.

Kester Wax K-24

Naturally derived wax ester of plant origin. Low melt point semi-solid, melts on body contact, provides cooling sensation. Adds slip, reduces greasy feel, dimethicone alternative. Usage level up to 50%.

Trade Name	INCI Name	%
Phase A		
Bayberry Wax ¹	Myrica Cerifera (Bayberry) Wax	12.0
Sunflower Wax ¹	Helianthus Annuus (Sunflower) Seed Wax	10.0
Kester Wax K-70P ¹	C18-38 Alkyl Hydroxystearoyl Stearate	15.0
Kester Wax K-24 ¹	Lauryl Laurate	8.0
Jeechem CTG ²	Caprylic/Capric Triglyceride	22.0
Jojoba Oil²	Simmondsia Chinensis (Jojoba) Seed Oil	18.0
Rice Bran Oil ²	Oryza Sativa (Rice Bran) Oil	14.0
Vitamin E Acetate ³	Tocopheryl Acetate	1.0

Procedure

- Combine all ingredients.
- Melt at 80-85 °C and mix until uniform.
- Pour into containers at about 80 °C and cool.

Stability Information:

Three months at 50 $^\circ\mathrm{C}$, three months at room temperature, three freeze/thaw cycles.

Supplier Information:

1. Koster Keunen, Inc.; 2. Vantage; 3.BASF.

Looking for additional formulas? Try our Formula Selector Tool at: kosterkeunen.com/pcformulationguide





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