**Color Cosmetics** 

**Anhydrous** 

Natural/ Clean

# **Features**

- Softens and Conditions Lips
- Leaves a Hint of Color and Brilliant Shine
- Uses natural ingredients

# **Formula**

### **Kester Wax K-70P**

Naturally derived plasticizer. Increases melt point, stability, and compatibility in anhydrous systems. Improves feel without affecting structure. Creates jellies and squeezables. Usage level 0.5-20%.

### **Kester Wax K-24**

Naturally derived wax ester of plant origin. Low melt point semi-solid, melts on body contact, provides cooling sensation. Adds slip, reduces greasy feel, dimethicone alternative. Usage level up to 50%.

#### **Beeswax**

Natural wax produced by honeybees. Multifunctional; excels at making anhydrous formulas soft and pliable, and making emulsions glossy, thick and with excellent pickup. Structurant, plasticizer, thickener.

Trade Name	INCI Name	%
Phase A		
Kester Wax K-70P <sup>1</sup>	C18-38 Alkyl Hydroxystearoyl Stearate	20.0
Kester Wax K-24 <sup>1</sup>	Lauryl Laurate	5.0
Beeswax <sup>1</sup>	Beeswax	1.0
Castor Oil	Ricinus Communis (Castor) Seed Oil	37.0
Jeechem CTG <sup>2</sup>	Caprylic/Capric Triglyceride	24.2
Jojoba Oil <sup>2</sup>	Simmondsia Chinensis (Jojoba) Seed Oil	12.0
Prestige Sparkling Lemon Gold <sup>3</sup>	Mica (and) Titanium Dioxide (and) Iron Oxides	0.4
Prestige Bright Fire Red <sup>3</sup>	Mica (and) Iron Oxide	0.2
Prestige Midnight Blue <sup>3</sup>	Mica (and) Titanium Dioxide (and) Ferric Ferrocyanide	0.2

# **Procedure**

- Combine all ingredients.
- Melt at 80-85 °C and mix until uniform.
- Continue to mix while cooling to room temperature.
- Pump into containers.

### **Stability Information:**

Three months at 50°C, three months at room temperature, three freeze/thaw cycles.

### **Supplier Information:**

1. Koster Keunen, Inc.; 2. Vantage; 3. Sudarshan

Looking for additional formulas? Try our Formula Selector Tool at: kosterkeunen.com/pcformulationguide

