Skin Care

### **Features**

- Structured water-in-oil emulsion
- Chassis allows for inclusion of actives
- Interesting texture on pickup, turns into luxurious cream

Emulsion

Natural / Clean

Vegan

### **Formula**

#### **Sunflower Wax**

Natural wax extracted from sunflower seeds. Very high melting point and excellent structuring capabilities, increases stick structure and stability. Structurant. Usage level 1-15%.

#### **Kester Wax K-24**

Naturally derived wax ester of plant origin. Low melt point semi-solid, melts on body contact, provides cooling sensation. Adds slip, reduces greasy feel, dimethicone alternative. Usage level up to 50%.

Trade Name	INCI Name	%
Phase A		
Sunflower Wax <sup>1</sup>	Helianthus Annuus (Sunflower) Seed Wax	5.0
Kester Wax K-24 <sup>1</sup>	Lauryl Laurate	11.0
Cetiol CC <sup>2</sup>	Dicaprylyl Carbonate	11.0
Almond Oil	Prunus Amygdalus Dulcis (Sweet Almond) Oil	16.0
Isolan GPS <sup>3</sup>	Polyglyceryl-4 Diisostearate/Polyhydroxystearate/Sebacate	3.0
Zn Stearate <sup>4</sup>	Zinc Stearate	0.5
Phase B		
Deionized Water	Aqua	48.5
Optiphen <sup>4</sup>	Phenoxyethanol, Caprylyl Glycol	1.0
Glycerin	Glycerin	3.0
Magnesium Sulfate	Magnesium Sulfate	1.0

# **Procedure**

- Combine Phase A ingredients and heat to 85 °C.
- Combine Phase B ingredients and heat to 85 °C.
- Once both Phases are at temperature, add Phase B to Phase A and increase mixing speed. Shear is optional.
- When emulsion is smooth, pour at 67-72 °C into appropriate containers. Keep mixer on during filling.

## **Stability Information:**

Three months at 45  $^{\circ}$ C, three months at room temperature, three freeze/thaw cycles.

## **Supplier Information:**

1. Koster Keunen, Inc.; 2. BASF; 3. Evonik; 4. Brenntag Specialties.

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