

# Blush for a While

Formula # 1/25-451/858/358-6

## Features

- Buildable color for cheeks and lips
- Convenient, on the go packaging
- Easy Glide on Formula

Color Cosmetics

Anhydrous

Traditional Ingredients

Vegan

## Formula

### Ozokerite 175

Ozokerites are blends of branched and linear hydrocarbons and provide different levels of structuring. Ozokerite 175 has excellent structuring capabilities in almost all liquid mediums. Usage level 1-15%.

### Synkos M-1063

Synthetic wax that increases melt point and acts as a plasticizer in anhydrous formulas. Mimics the properties of higher melt point microcrystalline waxes. BHT free.

### Kester Wax K-24

Naturally derived wax ester of plant origin. Low melt point semi-solid, melts on body contact, provides cooling sensation. Adds slip, reduces greasy feel, dimethicone alternative. Usage level up to 50%.

Trade Name	INCI Name	%
<i>Phase A</i>		
Ozokerite 175 <sup>1</sup>	Hydrogenated Microcrystalline Wax, Paraffin	15.0
Synkos 2050 <sup>1</sup>	Synthetic Wax	7.0
Synkos M-1063 <sup>1</sup>	Synthetic Wax	8.0
Kester Wax K-24 <sup>1</sup>	Lauryl Laurate	6.0
Wickenol 155 <sup>2</sup>	Octyl Palmitate	18.0
Jeechem OD <sup>3</sup>	Octyldodecanol	29.5
Dermol DISM <sup>2</sup>	Diisostearyl Malate	14.0
<i>Phase B (Color Base)</i>		
Unipure Red LC 328 <sup>4</sup>	Red 28 Lake CI45410	1.17
Unipure Red LC 321 <sup>4</sup>	Red 21 Lake CI 45380	0.01
Unipure Blue LC621 <sup>4</sup>	Blue 1 Lake CI 42090	0.01
Unipure Black LC 989 <sup>4</sup>	Iron Oxides CI77499	0.02
Mica Sericite BC 285 <sup>5</sup>	Mica	0.05
Wickenol 155 <sup>2</sup>	Octyl Palmitate	1.24

## Procedure

- Combine Phase B ingredients and mill until homogeneous.
- Combine Phase A ingredients in a vessel, heat and mix until uniform.
- Add Phase B to Phase A and mix.
- Pour into containers at around 85°C, allow to cool to room temperature.

### Stability Information:

Three months at 50°C, three months at room temperature, three freeze/thaw cycles.

### Supplier Information:

1. Koster Keunen, Inc.; 2. Alzo; 3. Vantage; 4. Sensient; 5. Brenntag specialties

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