



Additional Notes:

Lower penetration readings indicate a harder gel structure, dictated by both ingredient compatibility and wax concentration. These factors also affect the overall melt point. Refer to the charts for guidance. Additional factors or ingredients may impact structure, adjust accordingly.

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Penetration Guidelines:

- Stick Structure 15-40 dmm
- Push Up/Hard Pot, Structure 40-70 dmm
- Soft Pot 70-150 dmm
- Ranges of Flowable >150 dmm

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