## Formula: #1/20-421/484-4

## Flush Lip Tint Natural Lip Gloss

- Gloss that holds in place without being tacky.
- Glide on lip gloss with just the right amount of color.
- Using natural and sustainable ingredients.

Ingredient Trade Name	INCI Name	%			
Phase A					
Kester Wax K-60P <sup>1</sup>	Polyhydroxystearic Acid	11.5			
Sustainable Beeswax <sup>1</sup>	Beeswax	12.0			
Extra Virgin Coconut Oil <sup>2</sup>	Cocos Nucifera (Coconut) Oil	5.0			
Castor Oil <sup>2</sup>	Ricinus Communis (Castor) Seed Oil	24.5			
Golden Jojoba Oil²	Simmondsia Chinensis (Jojoba) Seed Oil	18.0			
Jeechem CTG³	Caprylic/Capric Triglyceride	16.0			
Vitamin E Acetate <sup>4</sup>	Tocopheryl Acetate	1.0			
Phase B					
Castor Oil <sup>2</sup>	Ricinus Communis (Castor) Seed Oil	11.58			
Unipure Red LC-3203⁵	Carmine	0.42			



Product	Function	About	% Usage	Natural
Sustainable Beeswax	Natural thickener, structure, and plasticizer.	Socially and environmentally responsible natural beeswax. A multifunctional, ingredient that increases stability, compatibility, prevents syneresis, offers many texture options.	0.5-25%	Х
Kester Wax K-60P	Plasticizer	Natural plasticizer for increased stability and low to medium structure.	0.5-20%	Х

## **PROCEDURE**

- Combine Phase B ingredients and mix until homogeneous, milling if necessary.
- Combine Phase A ingredients in a vessel. Heat to 80 85 °C and mix until uniform.
- Once homogenous, add Phase B to Phase A and mix.
- Cool to room temperature with mixing.
- Pump into containers.

Looking for additional formulas? Try our Formula Selector Tool at: https://www.kosterkeunen.com/pcformulationguide/

Stability information:

Three months at room temperature, three months at 45 °C, three freeze/thaw cycles.

**Supplier information:** 1; Koster Keunen, Inc.; 2. Lincoln Fine Ingredients; 3. Jeen; 4. BASF; 5. Sensient

